

## Some Quick Facts about Drill Bits

## **Standard Point**

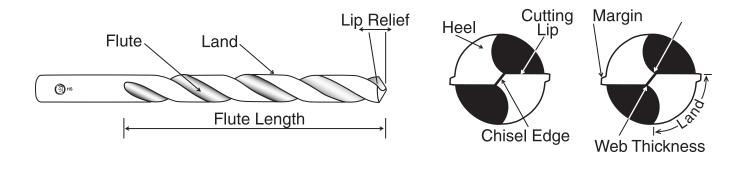
This drill bit point is considered a general purpose geometry. It is used for drilling soft or mild materials such as cold rolled steel, aluminum and wood. Typically, the standard drill bit is made of High-Speed Steel (HSS). These drill bits are sometimes Titanium Nitride (TiN) coated. They are easily sharpened with your 250 Handyman.

## **Masonry Point**

Masonry drill bits are easily sharpened with your 250 Handyman. It sharpens the bit with a radial (curved) grind. The masonry drill bit you sharpen with your 250 Handyman will drill well.

## Split Point

This drill point has an additional set of cutting lips along the tip or chisel edge of the drill. It can be High-Speed Steel, Cobalt or Carbide. Split point drill bits can be sharpened many times with the 250 Handyman. However, they work best when the split-point is present.



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