

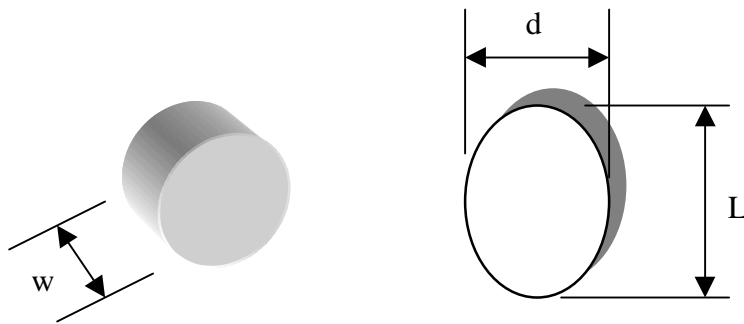
VANE DISPLACEMENT CALCULATION

The volumetric displacement of a vane pump or motor can be approximated by measurement of the internal parts and substituting the values in the following formula:

$$V = 12 \times w \times \frac{(L + d)}{4} \times \frac{(L - d)}{2}$$

Where

- V = displacement in in³/rev
- w = rotor width in inches
- d = shortest distance across eccentric bore in inches
- L = longest distance across eccentric bore in inches



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